



Recommended settings ClimaFilm-100

ClimaFilm-100

Film Type	Recommended Temperaturen in °C				Recommended AirVolume in %				Blowing Time	
	V1	V2	V3	V4	V1	V2	V3	V4	V1	V2
7.1		95-100	105	110-115		30-35	40-45	45-50		
8.3		95-100	105	110-115		50-60	65-75	90-100		

ClimaFilm-100 R

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	V1	V2	V3	V4	V1	V2	V3	V4	V1	V2
7.1	100-105	110-115	115-120	120-125	25-30	32-38	38-42	43-47		
8.3	100-105	110-115	115-120	120-125	40-50	50-60	65-75	90-100		

Listed values are recommendations to warrant durability of machine at good results. These values should not be exceeded. But temperature and air volume can slightly vary dependent on ambient conditions or application.

Approx. change of wear parts	PaperWave	PlantWave	Climafilm100	PolyWave Ind. ESD/ClimaFilm50	Heavy Duty	PolyWave Eco & Super Eco
	Up to:	Up to:	Up to:	Up to:	Up to:	Up to:
Ceramic Blade per side (4 sides)	35,000m	40,000m	20,000m	30,000m	20,000m	40,000m
Special hardened Blade per side (2 sides)	x	15,000m	x	15,000m	5,000m	15,000m
PTFE Brown Belt	30.000	50.000	50.000	50.000	30.000	60.000

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	Up to:	Up to:
Ceramic Blade per side (4 sides)	35,000m	40,000m
Special hardened Blade per side (2 sides)	x	15,000m
PTFE Brown Belt	30.000	50.000

Approx. change of wear parts	PaperWave	PlantWave
	Up to:	Up to:
Ceramic Blade per side (4 sides)	35,000m	40,000m
Special hardened Blade per side (2 sides)	x	15,000m
PTFE Brown Belt	9,000m	20,000m

Climafilm100	PolyWave Ind. ESD/ClimaFilm50	Heavy Duty	PolyWave Eco & Super Eco
Up to:	Up to:	Up to:	Up to:
20,000m	30,000m	20,000m	40,000m
x	15,000m	5,000m	15,000m
50.000	50.000	30.000	60.000

Climafilm100	PolyWave Ind. ESD/ClimaFilm50	Heavy Duty	PolyWave Eco & Super Eco
Up to:	Up to:	Up to:	Up to:
20,000m	30,000m	20,000m	40,000m
x	15,000m	5,000m	15,000m
20,000m	15,000m	5,000m	20,000m